



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3001

Job Sheet 170445



Part No: 646.3001

Job Qty: 5 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		2/8/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 11 2018
110	Packaging	5 pcs		2/8/18	0.00	0.00	Packaging1-1		JUN 11 2018
120	Small Fab	5 pcs		2/8/18	0.00	5.49	Small Fab-1		JUN 11 2018
130	QC	5 pcs		2/8/18	0.00	0.00	QC5		JUN 11 2018
140	Packaging	5 pcs		2/8/18	0.00	0.00	Packaging3-1		JUN 27 2018
150	QC21-SA	5 Ea		2/8/18	0.00	0.00	QC21		JUN 27 2018

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE
Descriptions: 598: 138722 exp. date:

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	5 Ea (1 ea)	90-Start up Operation	5063883
646.3011	RH Half	5 Ea (1 ea)	90-Start up Operation	5041880 506464 X3
646.3012	Lower Guide	5 Ea (1 ea)	90-Start up Operation	5060986
646.3013	Blade	5 Ea (1 ea)	90-Start up Operation	5043489
646.3014	Blade	5 Ea (1 ea)	90-Start up Operation	502036X1 5024508034 504326
646.3015	Blade	5 Ea (1 ea)	90-Start up Operation	5068686
MS21042L08	Nut	95 Ea (19 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	95 Ea (19 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	190 Ea (38 ea)	90-Start up Operation	502060X14 Fmi3233 6.9x177

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	5	10	0
	646.3011	5	18	0
	646.3012	5	4	0
	646.3013	5	7	0
	646.3014	5	6	0
	646.3015	5	10	0
	MS21042L08	95	1,420	0
	MS27039-08-19	95	965	0
	NAS1149FN832P	190	1,644	0

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Container No: S079987



Part: 646.3001

Job No: 170445

Serial No/Batch: S079987

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/11/18

0-00
32
2-00

0-00
30
2-00